

Management Systems

Opportunity Self-Assessment

Excellence Innocence Managers not functioning within company goals, values and Company strategic plan, goals and objectives clearly 5 4 1 1 articulated and understood by the organization. standards. Resources do not flex to properly match and balance to A master schedule determines resourcing reqts (people, 2 3 4 5 forecasted volumes of work. machines) from forecasted volumes and Eng. Standards. Processing bottlenecks are not known or managed resulting in Processing bottlenecks are known and proactively managed 3 3 4 5 1 2 extensive work in progress on the floor. by management. (i.e. OT, outsourcing, et.) Equipment criticality and bottle necks not fully understand in Process flows & value tree drivers (KPI's) clearly understood 4 3 4 2 respect to optimizing profitability/ROI. and managed to achieve optimal ROI. Pure work to time standards developed through observation Resources not matched and balanced resulting in assignments 5 1 2 3 4 5 not equitable or according to requirements. and updated annually. Unknown customer and supplier requirements across supply Internal and external customer & supplier reqts clearly 6 2 3 4 5 chain creates quality and rework issues. documented across the supply chain. Profitability and margin calculated at the plant level and not at Total product/services costs are continuously validated to 7 1 3 4 5 2 the individual product level. enable competitive pricing and desired margins. "Available to Promise" date not available due to a lack of Consolidated forecasted demand ensures capacity and 8 2 3 4 5 available to promise to agreed dates / service levels. managerial systems and controls. Departmental "silos" of excellence result in a sub-optimal end Highly inter-departmental coordination realized with 9 2 3 4 to end process from order entry to delivery. improved planning and scheduling of work. Business systems unable to track work in progress (WIP) for Work in progress (WIP) is tracked as % complete for reporting 10 productivity and schedule attainment. productivity and schedule attainment. Supervisors spend the majority of the day in ineffective All supervisors are active supervisors by; making assignments, 11 2 3 4 meetings and administrative duties. giving direction, and coaching employees. Supervisors are reactive short-term problem solvers who fire Supervisors are proactive in anticipating and solving problems 12 2 fight symptoms rather than systemic problems. and reporting issues outside of their control. Employees are frustrated with reporting operational problems Employees know the objectives and standards of work and 3 4 13 to supervisors that are not addressed. report impediments to their supervisors. Supervisors lack detailed process knowledge and failure to Supervisors have the tools to properly plan, schedule, execute 14 4 recognize non-productive /non-value-added work. and report on work completed during a shift. A lack of "work to time" standards limits the supervisor ability Supervisors tour during the shift and ID variances to plan and 15 3 4 to identify "off-schedule" variances to a plan. take timely corrective action. No formal method exists to elevate variances beyond the Variances beyond the supervisors control are quantified and 3 16 4 5 control of the front line supervisor for resolution. elevated for longer-term corrective action. Variances and lessons learned are not data captured and An opportunity log for improving the business process is 17 3 4 5 actively maintained and solutions implemented. resolved as an ongoing process improvement program. We have dysfunctional meetings with no clear objective, We have functional and effective meetings that are 18 3 4 agenda, preparation nor agreement for action. informative and agreed actions by individual. A report of key indicators tracking cost, quality, time and Management reporting tools and systems do not meet the 19 1 2 3 4 5 current needs of the organization. service performance is available and used by mgt. Immediate short-term operational needs and "fire fighting" is A culture of continuous process improvement is demonstrated 20 2 3 our typical normal operating procedures by all areas and levels of the organization.

Scoring Methodology: Add-up the total score of your self-assessment (circled scores).

If you scored; 20 - 40 - Substantial opportunity for improvement

If you scored; 41 - 60 - Significant opportunity for improvement

If you scored; 61 - 80 - Multiple areas of opportunity for improvement

If you scored; 81 - 100 -Congratulations. You are an effectively managing your management systems.